

Spoked Solutions DPDT-DU GEN 4 Prototype

The Spoked Solutions DPDT-DU GEN 4 Prototype is designed to expand upon its basic technology to fit the demanding needs of ongoing deepwater operations. The unit has been doubled in capacity to provide filtration to two independent locations with primary, backup, and bypass capabilities. In addition, the unit is outfit with capabilities for backflushing to reachieve capacity without disassembling or retesting.

The GEN 4 Prototype is still rated to 15ksi and is capable of 18bpm pump rates.

The following hypothetical information is provided to paint the direction which Spoked and Superior Performance are driving to meet the needs of our clients. This information is provided with the intent of receiving immediate feedback to improve the development of the prototype.

With the fundamentals of the protype being prooven in the field, Spoked will then work toward optimization before multiple units are produced with the intent of deployment.

Pup Joint (Barrel) Characteristics:

Size: 7.625" Casing Weight: 45.30 lbs/ft Material: Q-125 Pup Joint ID: 6.435'

Thread Type: Stub ACME 7.562-4-2G Pin X Pin

Body Yeild Strength: 1,643,000 lbs Burst Strength: 17,080 psi Collapse Strength: 17,090 psi

Screen Characteristics:

Type: 4.500" DeltaDirect Wire Wrap Screen

Base Pipe Weight: 13.50 lbs/ft

Base Pipe Material / Thread: 4.500" P-110 API 8RD LTC Box X Pin

Base Pipe Collapse Strenth: 10,670 psi Base Pipe Burst Strength: 12,410 psi Base Pipe Tensile Strength: 338,000 lbs Screen Material: 316L Stainless Steel

Screen OD: 5.29" Base Pine ID: 3.92' Screen Max Collapse Rating: 5,700psi

3-Way Adapter Characteristics:

Nominal OD: 8.530" Nominal ID: 3 187"

Material: A-519 4140 Grade 125 Upper Thread Type: Stub ACME 7.562-4-2G Box Lower Thread Type: ACME 5.375-3.5-2G Box Internal Thread Type: 4.500" API 8RD LTC 13.50 lbs/ft Box

* - time dependant feature

Pup Joint (Barrel) Crossover Compliments:

Applicable to each Barrel Inlet Thread Type: 3" 1502 Hammer Union 15K F

Thread Locking Lug: Yes Thread Locking Screw: Yes

Thread Type: 0.312"-24UNF-2A

Applicable to each Barrel Outlet

Thread Type: 3" 1502 Hammer Union 15K M

Thread Locking Lug: Yes Thread Locking Screw: Yes

Thread Type: 0.312"-24UNF-2A

Pup Joint (Barrel) Internal Configuration:

Bull Plug: Yes - Single direction capture OD: 5.050"

Thread Type: 4.500" API 8RD LTC Pin Screen Wire Gauge: 6 GA - Client Customization Screen Joint OAL: 6.0 ft

Screen Length: 5.0 ft Pup Joint Length: 7.8 ft

Bypass Lines:

One bypass line dedicated for every two Barrels Type: 3" 1502 WECO FxM

Backflush Compliments:

Pump: Burks Pump Type: Centrifugal Pump Max Flush Rate: 9.5bpm Power Requirements 3 phase; 230/460V; 70amp

Reservoir: 225 gal Screen Basin 1 0.125" Screen Basin 2 0.030" Screen Basin 3 0.006"

Pup Joint (Barrel) Capacities:

Single Barrel Hydrated Capacity: 13 gal Single Barrel Dehydrated Capacity: 0.99 ft^3 Unit Hydrated Capacity: 52 gal Unit Dehydrated Capacity: 3.9 ft^3

General Features

Backflush on the fly (one Barrel at a time) Content capture and inspection point

Re-pressure testing not required unless overhaul is performed

2 Zone Independent Barrel system with primary and backup (4 banks)

2 Zone bypass capability

Secondary containment for Barrel capacity

Remote pressure digital readout

Specifications

15,000psi HP rating 200psi LP rating (double valve isolation per Barrel) 5.700psi Δp across screens Greater than 18bpm per Barrel 3" bypass line per zone Nitril Seals are default elastomer Outlet ID restriction is 3.187"